



# TWICE THE FUNCTION



# TWICE THE BRANDING™



# DECORATION GUIDELINES AND LOCATIONS

## Hero Hoodie Classic (MAFZH-R1)

- All decoration techniques can be used
- Low bleed plastisol ink and poly blocker recommended
- Use sleeve pallet for the backpack by inserting it into the interior pocket
- Keep garment temperature under 320°

DECORATION AREAS



- Always do your own testing prior to a production run
- Chest, backpack, back, and sleeves are the primary print locations
- Recommend keeping art at least 1" from all zippers and seams
- Convert to a backpack prior to loading it onto the pallet to print the backpack
- When printing on the back of the garment, load the pallet inside the pouch lining
- Use a poly blocker base with low bleed plastisol inks
- Flash until dry to touch: 3-8 sec



# DECORATION GUIDELINES AND LOCATIONS



## Hero Hoodie Lites (LAFZH, LAPOH, LYFZH, LWFZH)

- All decoration techniques can be used on the hoodie
- Low bleed plastisol ink and poly blocker recommended
- Keep garment temperature under 320°
- When printing on the backpack, orient the design using the top seam of the bag



- Always do your own testing prior to a production run
- Chest, backpack, back, and sleeves are the primary print locations
- Recommend keeping art at least 1" from all zippers and seams
- Convert to a backpack prior to loading it onto the pallet to print the backpack
- When printing on the back of the garment, load the pallet inside the pouch lining
- Use a poly blocker base with low bleed plastisol inks
- Flash until dry to touch: 3-8 sec



# DECORATION GUIDELINES AND LOCATIONS

## Dryflip Windbreaker (AWB)

- Low cure poly ink and poly blocker recommended
- Heat transfer on low heat with medium pressure
- Keep garment temperature under 300°
- Embroidery not recommended

Due to uniform fabric throughout, take extra precaution to ensure you are printing on the correct side of the backpack once converted to prevent the print from showing through the back of the garment.



## Dryflip Rain Jacket (ARJ-R1)

- Low cure poly ink and poly blocker recommended
- Heat transfer on low heat with medium pressure
- Keep garment temperature under 300°
- Use sleeve pallet for the backpack by inserting it into the interior pocket
- Embroidery not recommended

- Always do your own testing prior to a production run
- Chest, backpack, back, and sleeves are the primary print locations
- Recommend keeping art at least 1" from all zippers and seams
- Convert to a backpack prior to loading it onto the pallet to print the backpack
- When printing on the back of the garment, load the pallet inside the pouch lining
- Low cure poly ink and poly blocker recommended
- Flash until dry to touch: 3-8 sec